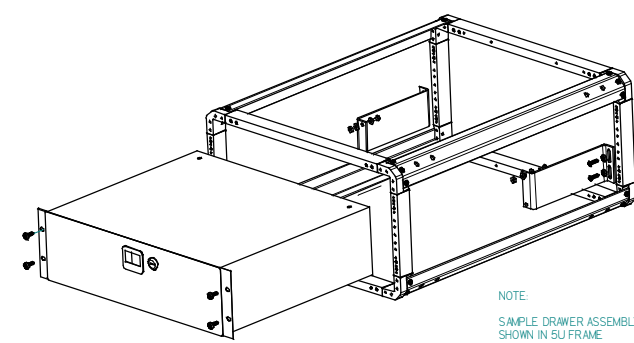
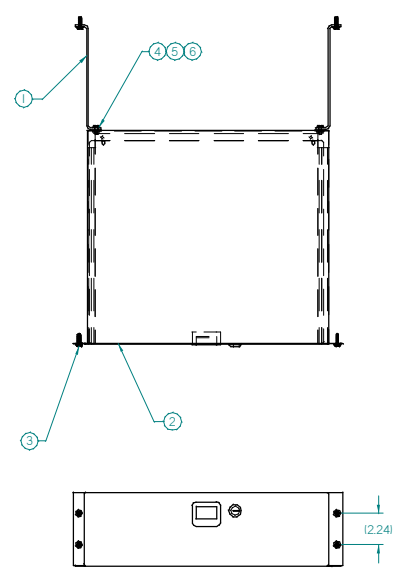


ITEM	DESCRIPTION	PART NO.	Mfr. CAGE	QTY.	REVISION HISTORY				
					ZONE	REV	E.C.O.	DESCRIPTION	BY/DATE
1	REAR SUPPORT DRAWER	SEE TABLE		2					
2	DWR, 3U, W/LOCK	SEE TABLE		1					
3	SCR, FNH, PHL, SST, W/WSHR	10-32 X .75		8					
4	WASHER, FLAT, SST	#10	N/A	4					
5	SCR, HEX HD,ZN	10-32X1/2		2					
6	NUT, HEX, SST	10-32 FLXLK		2					



NOTE:
SAMPLE DRAWER ASSEMBLY SHOWN IN 5U FRAME. Iframe not included in kit

- INSTALLATION
1. ATTACH THE FRONT OF THE DRAWER (ITEM #2) TO THE FRAME AT THE FRONT OF THE CONTAINER (4X) USING ITEM #3 (4X)
 2. BOLT THE SUPPORTS (ITEM #1) TO THE FRAME AT THE BACK OF THE CONTAINER AT A HEIGHT THAT IS COMPATIBLE WITH THE HEIGHT OF THE DRAWER USING ITEM #3.
 3. USE BRACKET ITEM #1 AS A TEMPLATE TO DRILL HOLES IN BACK OF THE CONTAINER.
 4. BOLT THE SLOTTED HOLES IN THE SUPPORT TO THE HOLES DRILLED INTO THE DRAWER USING ITEMS #4, #5, #6.

2I-DRAWER-2-17	P73-103-2U-17		P66-393-17	17"
2I-DRAWER-2-18	P73-103-2U-18		P66-393-18	18"
2I-DRAWER-2-20	P73-103-2U-20		P66-393-20	20"
2I-DRAWER-2-23	P73-103-2U-23	DWR W/LK, 2U ATLANTIC D2LK	P66-393-23	23"
2I-DRAWER-2-25	P73-103-2U-25		P66-393-25	25"
2I-DRAWER-2-28	P73-103-2U-28		P66-393-28	28"
FRONTIER #	ASSY NO.	ITEM 2 DRAWER	ITEM #1 SUPPORT	FRAME LENGTH

2I-DRAWER-3-17	P73-103-3U-17		P66-393-17	17"
2I-DRAWER-3-18	P73-103-3U-18		P66-393-18	18"
2I-DRAWER-3-20	P73-103-3U-20		P66-393-20	20"
2I-DRAWER-3-23	P73-103-3U-23	DWR W/LK, 3U ATLANTIC D2LK	P66-393-23	23"
2I-DRAWER-3-25	P73-103-3U-25		P66-393-25	25"
2I-DRAWER-3-28	P73-103-3U-28		P66-393-28	28"
FRONTIER #	ASSY NO.	ITEM 2 DRAWER	ITEM #1 SUPPORT	FRAME LENGTH

2I-DRAWER-4-17	P73-103-4U-17		P66-393-17	17"
2I-DRAWER-4-18	P73-103-4U-18		P66-393-18	18"
2I-DRAWER-4-20	P73-103-4U-20		P66-393-20	20"
2I-DRAWER-4-23	P73-103-4U-23	DWR W/LK, 4U ATLANTIC D2LK	P66-393-23	23"
2I-DRAWER-4-25	P73-103-4U-25		P66-393-25	25"
2I-DRAWER-4-28	P73-103-4U-28		P66-393-28	28"
FRONTIER #	ASSY NO.	ITEM 2 DRAWER	ITEM #1 SUPPORT	FRAME LENGTH

REF:
UNIT:
CONTRACT NO.

COMPUTER CONTROLLED DOCUMENT
MANUAL CHANGES NOT ALLOWED

NEXT ASSY:	SCALE: 1/4"
TOLERANCE: UNLESS OTHERWISE SPECIFIED:	± .000
DR: J. KEYWORTH	DATE: 01-03-20
ENGR: C. LABRIE	DATE: 01-03-19
CHKD:	DATE:
TITLE: DWR TO FRAME ASSY, 3U W/LOCK DWG NO: P73-103 CASE CODE: 11214 SHEET: P101 OF 1	

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